

Work Order ID 53979

November 24, 2009 2:38:59 PM



Page 1

Item ID: D4011-3

Accept



Setup Start



Revision ID:

Item Name: Clamp, Long

Stop



Start Date: 11/25/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 12/21/2009 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: *09-11-24*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4011

B

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: *102842*
Manufacture as per Dwg D4011
Supplier: G.F.I.
Material release note is required

PL 09-11-25 *40*

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

PL 9/11/2 3(40)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

40 *9.12.29*

Work Order ID 53979

November 24, 2009 2:38:59 PM

Page 2

Item ID: D4011-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Clamp, Long

Start Date: 11/25/2009 Start Qty: 40.00

Cust Item ID:

Required Date: 12/21/2009 Req'd Qty: 40.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 459

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/04 (40)

10/01/06

10-1-04

Picklist Print

November 24, 2009 2:38:59 PM

Page 1

Work Order ID: 53979

Parent Item: D4011-3

Parent Item Name: Clamp, Long


Start Date: 11/25/2009

Required Date: 12/21/2009

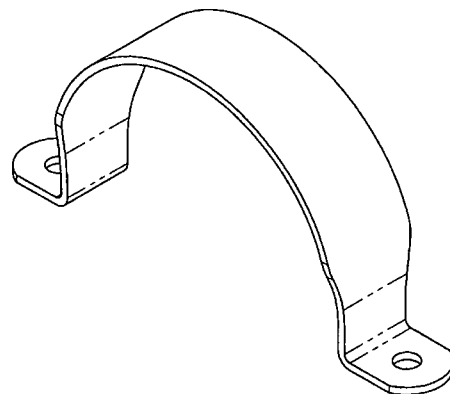
Comments: IPP RevA: New issue 09.10.26 DD verified by:JLM
dwg chg Prelim-B 09.11.12 DD verified by:EC
dwg 09.11.18 DD verified by:JLM

Start Qty: 40.00

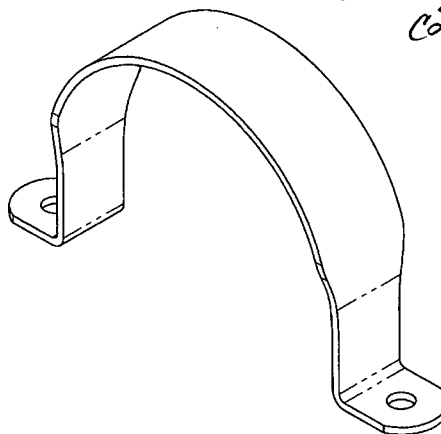
Required Qty: 40.00

Component Item ID/	Replacement	Mfg/ Purchased	Bin No	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D4011-3P						110	Each	0.0000	40.0000			
												
Clamp, Long												

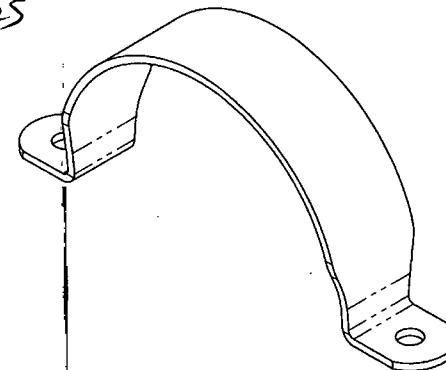
SHOP COPY
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 WITHOUT NOTICE
 WORK ORDER
 NO. 53979
0209/11/25



D4011-1 CLAMP, SHORT



D4011-3 CLAMP, LONG



D4011-5 CLAMP, SHORT (OEM)

RELEASED
 2009-11-24
MP

NOTES:

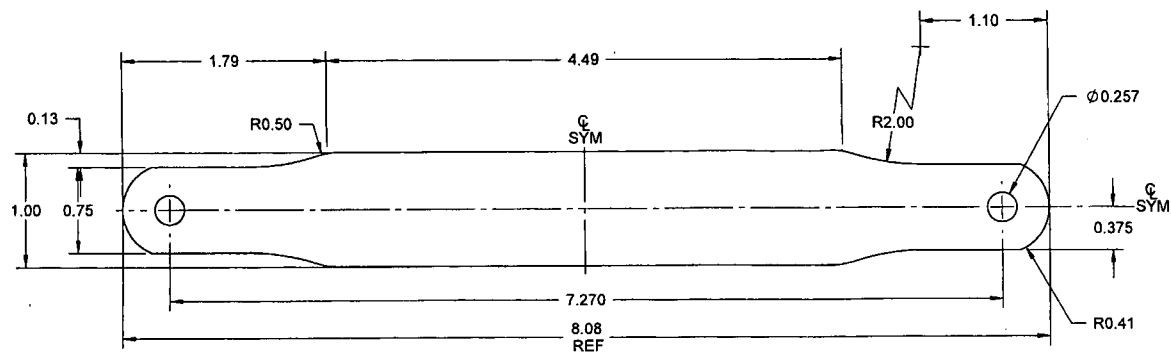
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
 PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
 REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4011-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs EACH

B	SHORTEN HEIGHT OF -1/3 CLAMPS BY 0.125; ADDED -.5. REASON: PROVIDE MORE CLEARANCE UPON INSTALLATION ON OEM SKIDTUBES		MB	09.11.11
A	NEW ISSUE		MB	09.10.21
REV.		DESCRIPTION	BY	DATE
DESIGN	<i>1</i>			
DRAWN	<i>1</i>			
CHECKED	<i>AS</i>			
MFG. APPR.	<i>1</i>			
APPROVED	<i>1</i>			
DE APPR.	<i>1</i>			
DATE	09.11.11			

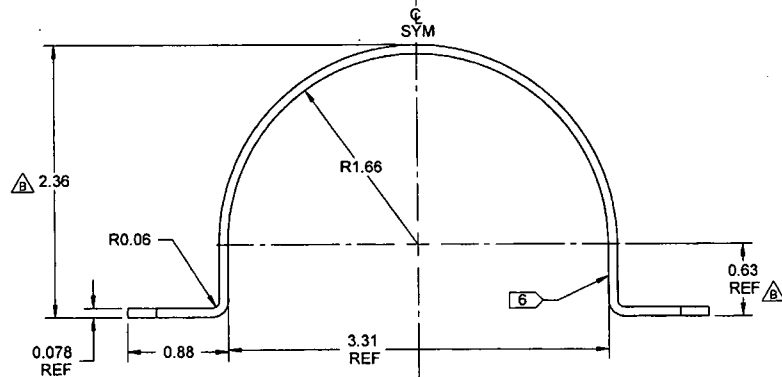
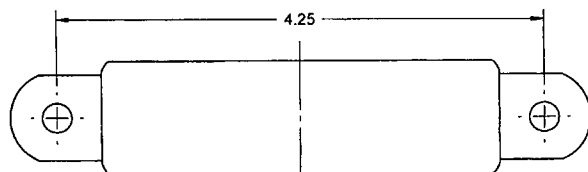
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4011	REV. B SHEET 1 OF 4
TITLE CLAMP	SCALE NTS

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 NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
 WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1



D4011-1F CLAMP, SHORT FLAT PATTERN



**D4011-1 CLAMP, SHORT
(MAKE FROM D4011-1F)**

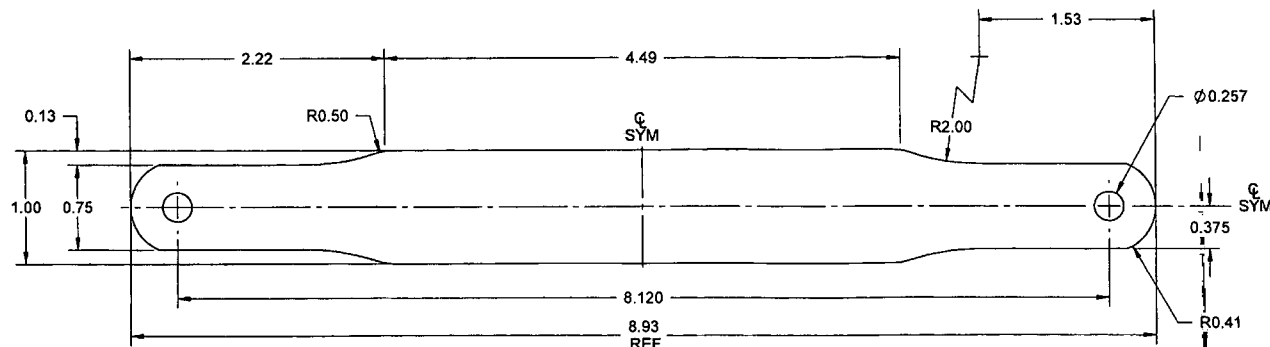
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WORK ORDER
NO. 53979

RELEASED
2009-11-24
MD

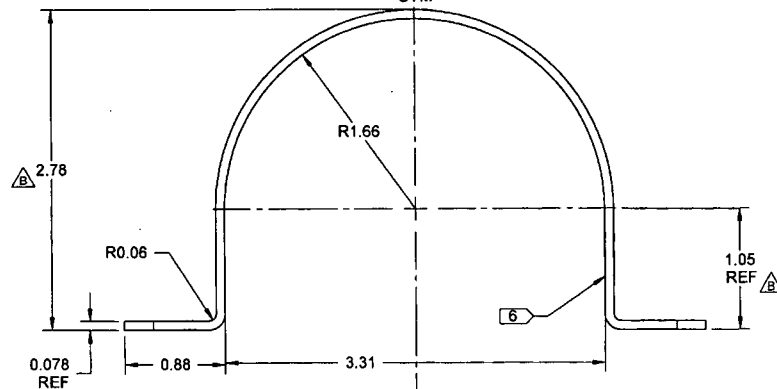
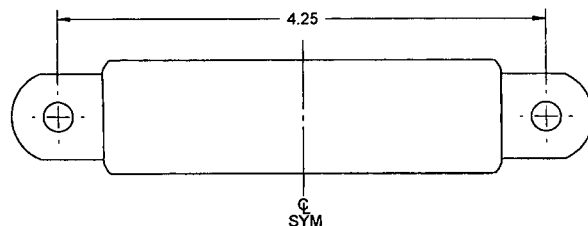
DESIGN	<i>A</i>	DART AEROSPACE LTD	
DRAWN	<i>B</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>A.S.</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>N</i>	D4011	SHEET 2 OF 4
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>H</i>	CLAMP	NTS
DATE	09.11.11	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1



D4011-3F CLAMP FLAT PATTERN, LONG



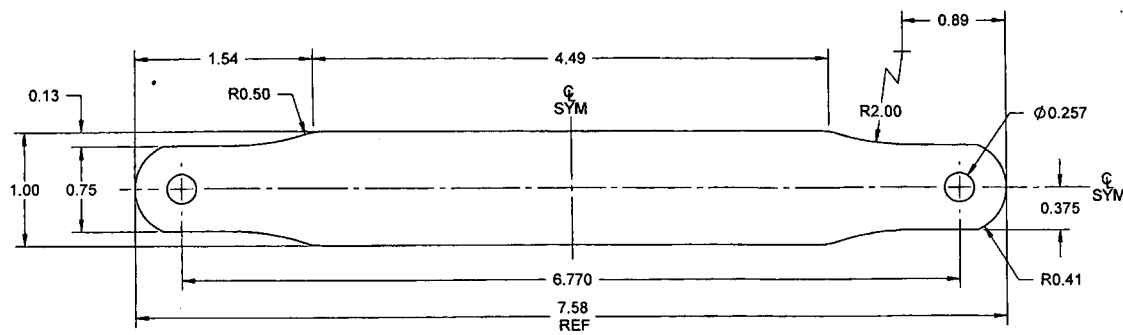
D4011-3 CLAMP, LONG
(MAKE FROM D4011-3F)

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WITHOUT NOTICE
WORK ORDER
NO. 53779

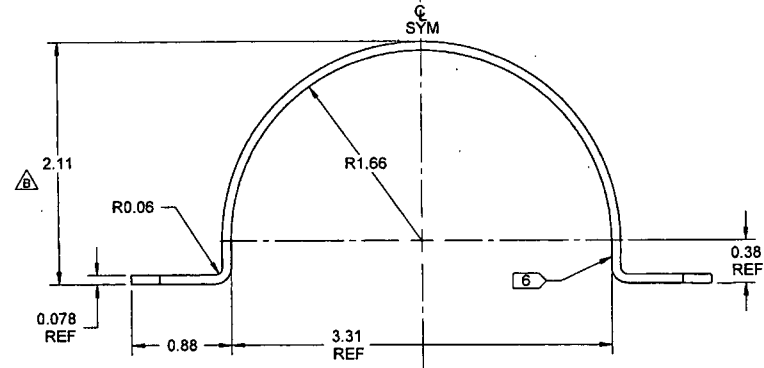
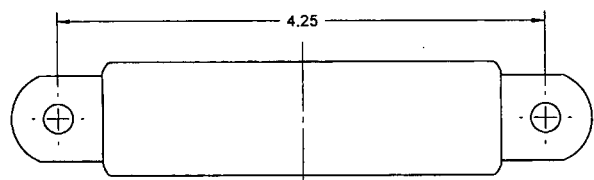
RELEASED
2009-11-24
MP

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4011	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CLAMP	NTS
DATE	09.11.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1



D4011-5F CLAMP, SHORT (OEM) FLAT PATTERN



D4011-5 CLAMP, SHORT (OEM)
(MAKE FROM D4011-5F)

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53779

RELEASED
2009-11-24
MP

DESIGN	1	DART AEROSPACE LTD	
DRAWN	1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	115	DRAWING NO.	REV. B
MFG. APPR.	115	D4011	SHEET 4 OF 4
APPROVED	115	TITLE	SCALE
DE APPR.	115	CLAMP	NTS
DATE	09.11.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

DESTINÉ À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7




BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2009/12/21	0430023

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE P.O. NO.	VIA SHIP VIA
DART GFI-0299		J0207665	PO10842	
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.		DESCRIPTION	
40	D4011-3P ✓		CLAMP CERTIFICATE OF CONFORMANCE REQ	
MFG. JOB # <u>J0207665-01</u> QTY <u>40</u>				
				

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. <u>1</u>		OUR JOB NO <u>J0207665</u>		SHIPPING MEMO <u>0430023</u>		
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
<u>40 PCS</u>	<u>PO10842</u>	<u>D4011-3P</u>	<u>B</u>	<u>CLAMP SHORT</u>	<u>B</u>	
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
<u>AMS 5513 304 ANN</u>		<u>TW METALS / ALLEGHENY LUDLUM</u>		<u>827277</u>		
PROCESS			PROCESSOR	RELEASE NOTE #		
1	<u>FIRST ARTICLE INSPECTION REPORT ON FILE</u>		<u>GFI</u>	<u>CONFORMS</u>		
2	<u>REF. GFI MANUFACTURING JOB NUMBER J0207665-01 (40 PCS)</u>					
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 21 DECEMBER 2009

G.F.I. Q.C. REP.

Gaston Harley
GFI
CONFORME
8

DP12-001 REV 0 Bombardier Certificate of Compliance
TW Metals District Procedure

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha-bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME:

GFI

PURCHASE ORDER No.

0075171

ITEM No.

0001

SHIPPER INVOICE No.

12085009

MATERIAL:

304 ANN

SPECIFICATION:

AMS - 5513

MANUFACTURING MIL:

ATI Allegheny Ludlum

SIZE:

080

HEAT / LOT No.

827277

PART No.

TS080481204A

QUANTITY:

132 lbs.

TEST DEPARTMENT CLERK

Amy Davis

AUTHORITY

Joe Schab
Director of Quality Assurance

This document is maintained as a Controlled Document only in the TW Metals computer system. Once printed, this document immediately becomes Uncontrolled and is subject to change at any time and without notice.

FEB-24-2009 08:40 From: 584 768 5601

UNITED PERFORMANCE METALS
This is to certify that in accordance with the records in
our files the material shipped on your purchase order
conforms to the following:
3475 Symmes Road Hamilton, OH 45015

Drive
Irish Garrett

Size: 48 X 120
P.O.: D12012261
Part: SP850
Spec: 01124187
Quota: 1

Description: 304L ANN 077-003 ATI .050
Customer: QFI, Incorporated
Shipped: 02/24/2008
Heat: 82727

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-3 407

CUST. ORD. NO. & DATE	CUST. CODE	ACCEPTING MILL	SHIPPER NO.	PRODUCT CODE	MILL ORDER NUMBER	DATE SHIPPED
01013080	08/08/08 110977	NEW CASTLE, IN.	400569	13020102060000	30-088-108	09/22/08
FORMS DISTRIBUTION	REPEAT ORDER	DO RATE PRT ORTY	GOVT CONTRACT	MAIL	SHIPPING LOCATION	INVOICE
1 104 104	82037-9 26	PRIME SEC.		1124 NEW CASTLE	IN	070843
SOLD TO			SHIP TO			
UNITED PERFORMANCE METALS			UNITED PERFORMANCE METALS			
3475 SYMMES ROAD			3475 SYMMES ROAD			
HAMILTON OH 45015			HAMILTON OH 45015			

GRADE AND SPECIFICATIONS

ALLEGHENY STAINLESS STEEL TYPE 304-L SHEET C R COILS ANNEALED 2B FIN 3 EDGE (FMI 304L/304/302 ISSUE 7) (AMS 2248E) (AMS 5511H) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA E/SCREEN PRA A) (ASTM-A-666-03) (S-400 DTD 10/31/07) (ASTM-A-240-08) (S-1000 DATED 1/2/08) (ASME-SA-240-07) (05/14/08 EXCEPT FMI 304L/304/302) (UNS S30403) (UNS 930200) (UNS S30400) (P-14, P-17, P-22, P-23, P-MASTER) (PWA 300 RBV BH) (CONTROLLED TO PWA LCS REQUIRMENTS)

AUSTENITIC STAINLESS STEELS ARE SOLUTION ANNEALED AT 1900 DEGREES FAHRENHEIT MINIMUM (1038 C) AND RAPIDLY COOLED TO DEVELOP THE SPECIFIED PROPERTIES. EVIDENCE OF CONFORMANCE IS PROVIDED BY THE ABILITY OF THE MATERIAL TO MEET THESE SPECIFIED MECHANICAL AND CORROSION REQUIREMENTS

ALLEGHENY LUDLUM DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS. TO THE BEST OF ALLEGHENY LUDLUMS KNOWLEDGE, UNDERSTANDING, AND BELIEF, THIS MATERIAL WAS NOT CONTAMINATED BY MERCURY WHILE IT WAS BEING PRODUCED IN OUR FACILITIES.

NO WELDS/WELD REPAIRS PERFORMED.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:

1. - MATERIAL MELTED AND ROLLED IN THE UNITED STATES AND COMPLIES WITH DFARS EDITION 1998, SECTION 252.225-7014
2. - FOREIGN MELT AND ROLLED IN THE UNITED STATES

PAGE 02 - CONTINUED ON PAGE 03

09/22/08 09:51:53

CONSUMER: Please Note: This assignment was turned over to carrier in first class condition, being correctly labeled, at which time our responsibility for this or damage in shipment ceased. For your protection please examine material as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent or receipt before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy phone 724-228-6377. CAUTION: Processing this metal fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheet for further information.

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des renseignements supplémentaires veuillez téléphoner au numéro suivant 724-228-6377. Attention: les métaux libérant au traitement des vapeurs, poussières, ou solutions peuvent être cause de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the above drawings and specifications as set forth in Allegheny Ludlum's Order Acknowledgment.

De M. Xerchi
Dir. M. Xerchi
Director, Corporate Quality Assurance

UNITED PERFORMANCE METALS

This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:

Size: 48 X 120
P.O. #12012081
Plate: SP580
Sales # 01124197
Quantity: 1

Despatch: 904, ANN 077-DRS ATI A80
Customer: GFI, Incorporated
Shipped: 02/24/2009
Hunt: 027277

Irina Galtrett

NOTICE OF SHIPMENT/
PACKING LIST

CERTIFICATE OF TEST

AL 6168-3 407

CUST. ORG. NO. & DATE 01013080	CUST. CODE 08/08/08 110977	NEW CASTLE, IN.	SHIPPER NO. 400569	PRODUCT CODE 13020102060000	SALE ORDER NUMBER 130-088-108	DATE SHIPPED 09/22/08
POINTS DISTRIBUTION SOLD TO 1	REPEAT ORDER 82037-9	DO I PRI PRIME SEC. DSO DSO 584	GOVT CONTRACT	MATL. 1124	SHIPPING LOCATION NEW CASTLE	INVOICE 070843
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015			

GRADE AND SPECIFICATIONS

ALLEGHENY STAINLESS STEEL TYPE 304-L SHEET C R COILS ANNEALED 2B FIN 3 EDGE (FMI 304L/304/302 ISSUE 7) (AMS 2248B) (AMS 5511K) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA E/SCREEN PRA A) (ASTM-A-666-03) (9-400 DTD 10/31/07) (ASTM-A-240-08) (S-1000 DATED 1/2/08) (ASME-SA-240-07) (05/14/08 EXCEPT FMI 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (F-14, F-17, F-22, F-23, F-MASTER) (PWA 300 REV BH) (CONTROLLED TO PWA LCS REQUIREMENTS)

THIS CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. THE RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ALC QUALITY MANUAL REVISION 17 DATED 05/12/2008. ALC HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001. DIN EN 10204:2005 - 3.1. ALLEGHENY LUDLUM IS APPROVED AS A MANUFACTURER ACCORDING TO AD-MERK BLATT WO/TRD100 AND THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC. TESTING WAS PERFORMED AT ALC NADCAP AND ISO/IEC 17025 APPROVED LABORATORIES LOCATED AT NATRONA HEIGHTS, BRACKENRIDGE, LATROBE, AND MIDLAND, PA FACILITIES OR A NADCAP AND ISO/IEC 17025 ACCREDITED LABORATORY.

ALC HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001:2000, AS9100, AD 2000-MERKBLATT WO, AND EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP MATERIALS TESTING, ISO/IEC 17025, GEAE S400. REFER TO WWW.ALLEGHENYLUDLUM.COM TO ACCESS THE CURRENT ALC QUALITY CERTIFICATIONS.

ALLEGHENY LUDLUM WORKS TO THE ROLLS ROYCE RR9000:SABRE REQUIREMENTS.

MATERIAL TESTED AT ALLEGHENY LUDLUM GEAE S400 (DATED 10/31/07) APPROVED FACILITIES:
NATRONA HEIGHTS TECHNICAL CENTER AND BRACKENRIDGE, PA.

PAGE 03 - CONTINUED ON PAGE 04

09/22/08 09:51:53

CONSIGNMENT: Please note - This consignment was turned over to carrier in first class condition, being properly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, issue a bill description made by transportation agent on receipt before signing.

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy please call 724-228-6577. CAUTION: Processing this material under heat, dust, or solvents may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information-Matériel de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-228-6577. Attention: les matériaux traités à la production de vapeur, poussière, ou solvants peuvent être cause de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-Matériel.

The above is a true copy of data on file. The material and test results conform to the sales contract and specifications as set forth in Alleggheny Ludlum's Order Acknowledgment.

See M. Xanthopoulos
Director, Corporate Quality Assurance

UNITED PERFORMANCE METALS

This is to certify that in accordance with the requirements in our files the material shipped on your purchase order conforms to the following:

3475 Symmes Road Hamilton, OH 45015

Size: 48 X 120
P.O.: D12012081
Part#: SP380
Sales #: 01124187
Quantity: 1

Destination: 204L AUN 077-052 ATI 320
Customer: GFI, Incorporated
Shipped: 02/24/2009
Vest: 027277

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 8168-3 407

CUST. ORD. NO. & DATE

01013080

FORMS DISTRIBUTION

1 1 1

SOLD TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

OH 45015

CUST. CODE

08/08/08 110977

NEW CASTLE, IN.

82037-9 26
PRIME SEC.
DSO DSO
584

ACCEPTING MILL

SHIPPER NO.

400569

PRODUCT CODE

13020102060000

MILL ORDER NUMBER

30-088-108

DATE SHIPPED

09/22/08

SHIP TO

1124 NEW CASTLE
SHIP TO
UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

OH 45015

GRADE AND SPECIFICATIONS

ALLEGHENY STAINLESS STEEL TYPE 304-L SHEET C R COILS ANNEALED 2B FIN 3 EDGE (FMI 304L/304/302 ISSUE 7) (AMS 2248E) (AMS 5511H) (AMS 5513H) (AMS 5516P) (ASTM-A-262-02A PRA B/SCREEN PRA A) (ASTM-A-666-03) (S-400 DID 10/31/07) (ASTM-A-240-08) (S-1000 DATED 1/2/08) (ASME-SA-240-07) (05/14/08 EXCEPT FMI 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (F-14, F-17, F-22, F-23, F-MASTER) (PWA 300 REV BH) (CONTROLLED TO PWA LCS REQUIRMENTS)

ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:

C,S BY COMBUSTION/INFRARED
N,O,H BY INERT FUSION/THERMAL CONDUCTIVITY
MN,P,SI,CR,NI,MO,CU,CB,CO,V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB,BI,AG BY GFAA

MATERIAL MELTED AND ROLLED IN THE UNITED STATES AND COMPLIES WITH DEARS EDITION 1998, SECTION 252.225-7014

FOR ACCESS TO ONLINE CERTIFICATES OF TEST
REGISTER AT WWW.ALCEXTRA.COM

ISSUED BY ALLEGHENY LUDLUM - 9/23/2008 08:37
CAROLE DEFILIPPI / QUALITY ASSURANCE DEPT.

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WARNING: Please Note - This document was turned over to carrier in best case condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by inspection agent on receipt before signing.

Standard Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy please call 724-228-6577. CAUTION: Processing of metal fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheet for further information.

Les fiches d'information-sécurité de ce produit ont été fournies à votre département d'achat. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro suivant 724-228-6577. Attention: les traitements entraînant la production de vapeurs, poussières, ou solutions peuvent être causes de maladies pulmonaires. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The material and test results conform to the order contract and specifications as per form in Allegheny Ludlum Order Acknowledgment.
Carole M. Xandri
Director, Corporate Quality Assurance